



Meeting Minutes
Iowa Prison Industries Advisory Board
Friday, June 7, 2019
Anamosa State Penitentiary

Present: Dr. Doug Hillman, Sheila Wilson, Jennifer Gardner (via telephone), Megan Ellsworth, Tim Diesburg.

Absent: Bonnie Winther, Terry Goodman

Staff: Dan Clark

Guests: Warden Bill Sperflage, Mike Heinrichy, Tracy Dietsch, Chad Kerker

I. Call to Order.

Dr. Doug Hillman called the meeting to order at 8:55am on June 7, 2019. Ms. Gardner joined the meeting by telephone after the group returned from its tour.

II. Comments from the Warden.

Warden Sperflage introduced his team and updated the Board relative to the ASP population characteristics and the challenges faced there. The Warden reiterated the importance of work training programs to the men incarcerated at ASP and how they lead to a safer environment for the public, staff, and other incarcerated individuals. The warden and security director described plans for revised movement and dining for men working in the IPI program, which will further enhance safe operations.

III. Work Training Hours, by shop.

Mr. Clark distributed the attached report showing the number of work training hours by shop for the period July 1, 2018 – March 31, 2019. During this 9-month period, hours exceeded 1 million, demonstrating strength growth in IPI programs, particularly private sector employment.

IV. Tour of IPI shops.

The Board toured all eight IPI shops within the Anamosa facility, led by IPI training specialist Steve Forbes. Many shops are working overtime during their normal summer busy season.

V. Revisions to IPI Vision and Mission Statements

(Ms. Gardner joined the meeting via telephone at this point).

In 2016, the Board decided to periodically review IPI's Vision and Mission statements. However the Board decided to defer consideration of this topic until the September meeting in Newton.

VI. Update regarding house building program.

Mr. Clark provided a program update. He described the structure of the nonprofit Homes For Iowa, Inc. and that this would be IPI's only customer for the houses. The HFI Board would determine how many houses were to be built, where they would be sold, income qualifications for the buyers, and so on. A groundbreaking ceremony is planned this month, and the site is progressing nicely.

VII. Adjourn

Dr. Hillman asked for a motion to adjourn, which was offered by Mr. Diesburg and seconded by Ms. Wilson. The meeting was adjourned at 12:06pm.

Minutes submitted by:



Dan Clark, Director

Minutes approved by:



Dr. Doug Hillman, Chair

Incarcerated Individual Work Training Hours - Fiscal 2020 YTD through March

	<u>Hours Worked</u>	<u>FTE's</u>
Traditional Industries		
ANAMOSA		
License Plates	15,669	10.4
Sign	62,996	42.0
Graphic Arts	15,099	10.1
Housekeeping/Laundry	6,807	4.5
Filters	19,223	12.8
Metal Furniture	76,553	51.0
Custom Wood	47,724	31.8
Braille	53,249	35.5
Warehouse	8,513	5.7
Preventative Maintenance	4,286	2.9
Rockwell City Operations	17,940	12.0
ANAMOSA TOTAL	328,058	218.7
FT MADISON		
Furniture Ft Madison	102,153	68.1
Recycling	17,136	11.4
Warehouse	3,432	2.3
FT MADISON TOTAL	122,721	81.8
MITCHELLVILLE		
MV Panels & Seating	19,207	12.8
MV Textile	15,705	10.5
Plastics	9,721	6.5
MITCHELLVILLE TOTAL	44,633	29.8
Fort Dodge Textile	53,988	36.0
Des Moines Moving & Installation	30,528	20.4
Showroom	7,192	4.8
Canteen	55,008	36.7
TOTAL TRADITIONAL INDUSTRIES	642,127	428.1
PRIVATE INDUSTRIES		
NCCF Industries	123,566	82.4
ICIW Industries	64,261	42.8
FDCF Industries	54,165	36.1
PRIVATE INDUSTRIES TOTAL	241,992	161.3
PIE Program (Employer Model)		
Graptic Edge	17,091	11.4
Jetco	9,202	6.1
Landus Coop	2,534	1.7
H&H	96,725	64.5
PDM Precast	1,295	0.9
Quantum Plastics	60,956	40.6
Rose Acre Farms	17,172	11.4
Misty Harbor	0	-
Lomont Molding	0	-
Rock Communications	0	-
West Liberty Foods	0	-
Total PIE (Employer Model)	204,975	136.7
GRAND TOTAL IPI	1,089,094	726.1